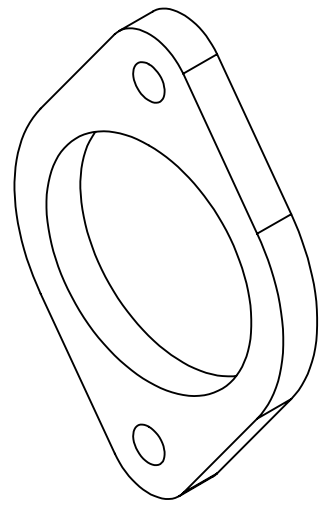
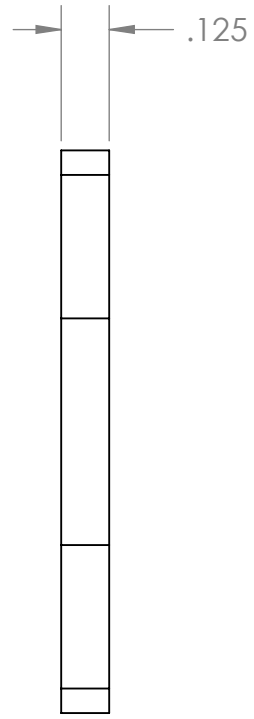
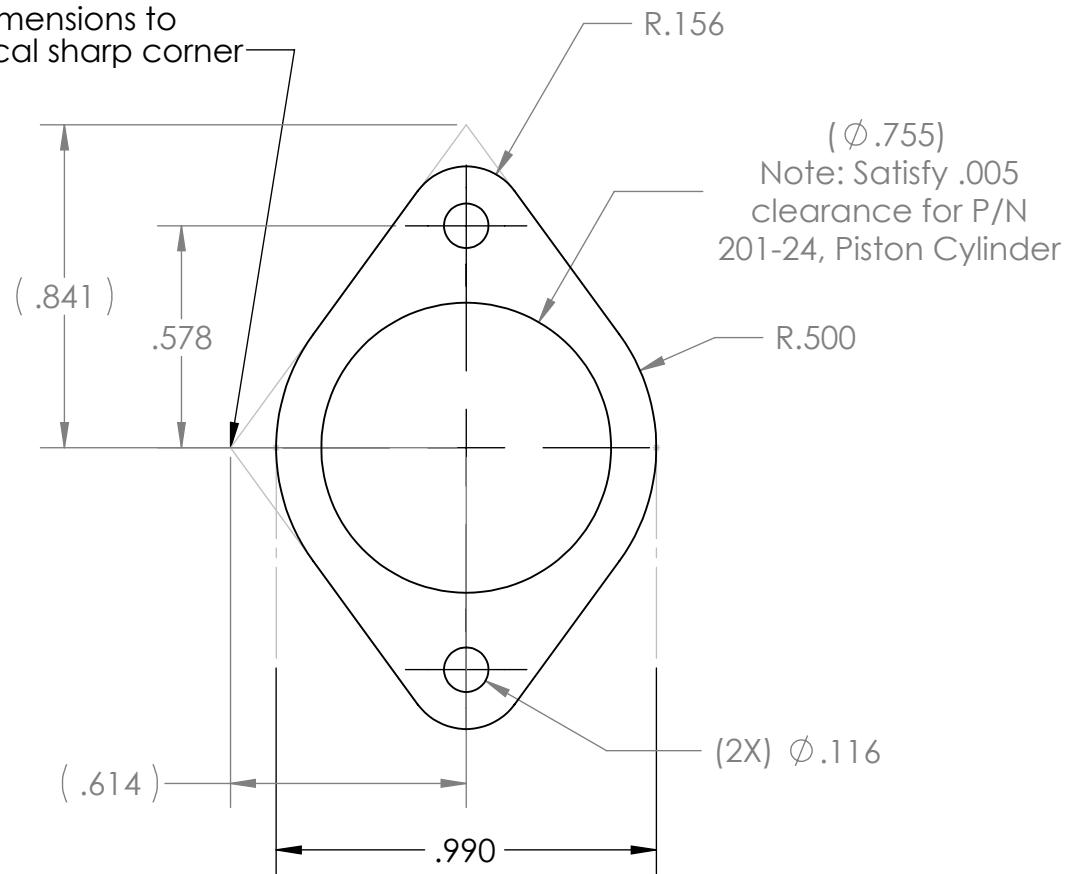


Note: For aid in CNC Programming

Note: Dimensions to theoretical sharp corner



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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES	DRAWN	CX	1/30/10
		TOLERANCES:	CHECKED	GJ	8/1/11
		FRACTIONAL $\pm 1/64$	ENG APPR.	JF	8/7/11
		ANGULAR: MACH $\pm 1$ BEND $\pm$	MFG APPR.		
		TWO PLACE DECIMAL $\pm .01$	Q.A.		
		THREE PLACE DECIMAL $\pm .005$	COMMENTS:		
		FOUR PLACE DECIMAL $\pm .0005$	BREAK ALL EDGES AND SHARP CORNERS.		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
		C360 Brass			
		FINISH			
		NONE			
NEXT ASSY	USED ON	APPLICATION			
		DO NOT SCALE DRAWING			

TITLE:		
Piston Flange		
SIZE	DWG. NO.	REV
A	201-02	B
SCALE: 2:1	WEIGHT:	SHEET 1 OF 1